

FLATBED

WELDING TABLES

Catalogue 2025

Change your production!!!





The industry has been developing rapidly in recent years and the help of technology has greatly contributed to the productions.

Constructions and objects that we considered simple have become objects of study and production with quality standards that no longer accept excuses.

*Therefore we have created our new series of professional welding tables (**FLATBED**) for you*

***FLATBED** is an idea that took place on 2014. Since then we started to design and test them in our own production.*

*On 2019 **FLATBED** welding tables was released in the market*

R&D at FLATBED

In the FLATBED design and developing department our engineers all the time are developing new products.

Designing the best solutions to match our system configuration

Our goal is to manufacture products and parts to last for a lifetime!!!

- *Boost your shop with a Flatbed welding Table*
- *Change your production*
Discover how a fixturing system will benefit your operation in greater productivity and master your work quality.
- *Fast setup will reduce operation time for small or big projects!!!*
- *Prototyping and costume made projects will be your daily target .*



*Ready to purchase
a Flatbed welding system...*

*Find us in your local authorized
distributor*

*Find us on social media
instagram / facebook / tik-tok*

*or contact us directly at:
www.margaronis.gr*



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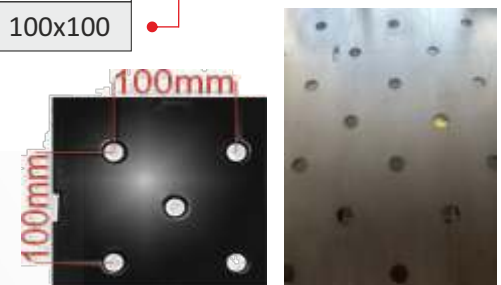
Pro series
Grid pattern
100x100

*Hardened steel
Rigid frame
6mm plate*

Product code	Available worktable sizes		3D Side Dimensions	Grid Pattern
151.10060	PRO Series welding table	100x60cm	12.5cm	100x100
151.8080	PRO Series welding table	80x80cm	12.5cm	100x100
151.12060	PRO Series welding table	120x60cm	12.5cm	100x100
151.10080	PRO Series welding table	100x80cm	12.5cm	100x100
151.12080	PRO Series welding table	120x80cm	12.5cm	100x100
151.100100	PRO Series welding table	100x100cm	12.5cm	100x100
151.120100	PRO Series welding table	120x100cm	12.5cm	100x100
151.120120	PRO Series welding table	120x120cm	12.5cm	100x100
151.150100	PRO Series welding table	150x100cm	12.5cm	100x100

All the worktables wear
Standard legs with
60x60mm tube.

All the worktables wear
Heavy duty legs with
80x80mm tube.





*Hardened steel
Rigid frame
6mm plate*

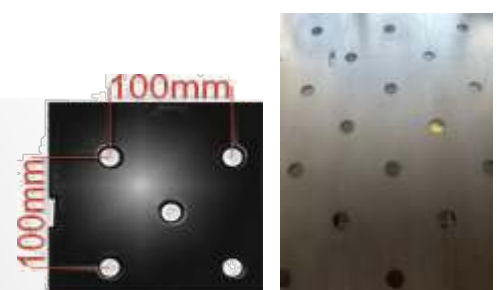
Pro series
*Grid pattern
100x100*

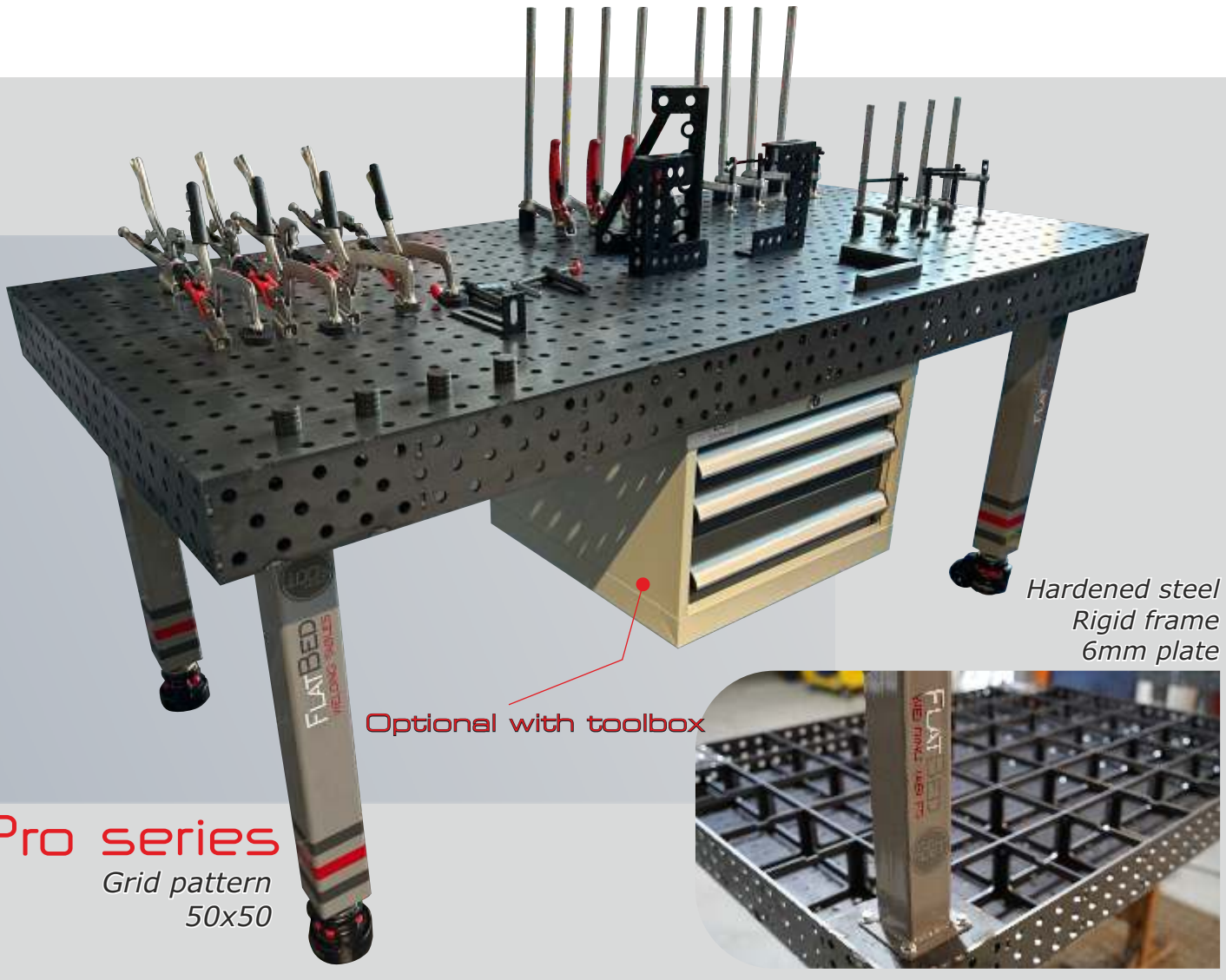


Product code	Available worktable sizes		3D Side Dimensions	Grid Pattern
151.160100	PRO Series welding table	160x100cm	12.5cm	100x100
151.150120	PRO Series welding table	150x120cm	12.5cm	100x100
151.160120	PRO Series welding table	160x120cm	12.5cm	100x100
151.200100	PRO Series welding table	200x100cm	12.5cm	100x100
151.200120	PRO Series welding table	200x120cm	12.5cm	100x100
151.240120	PRO Series welding table	240x120cm	12.5cm	100x100
151.280120	PRO Series welding table	280x120cm	12.5cm	100x100

*Heavy Duty legs
set of 6pcs*

*All the above worktables wear the heavy duty legs with 80x80mm tube for more capacity.
Dimension 240 / 280 x120 need 6 legs to support!!!*





*Hardened steel
Rigid frame
6mm plate*

Optional with toolbox

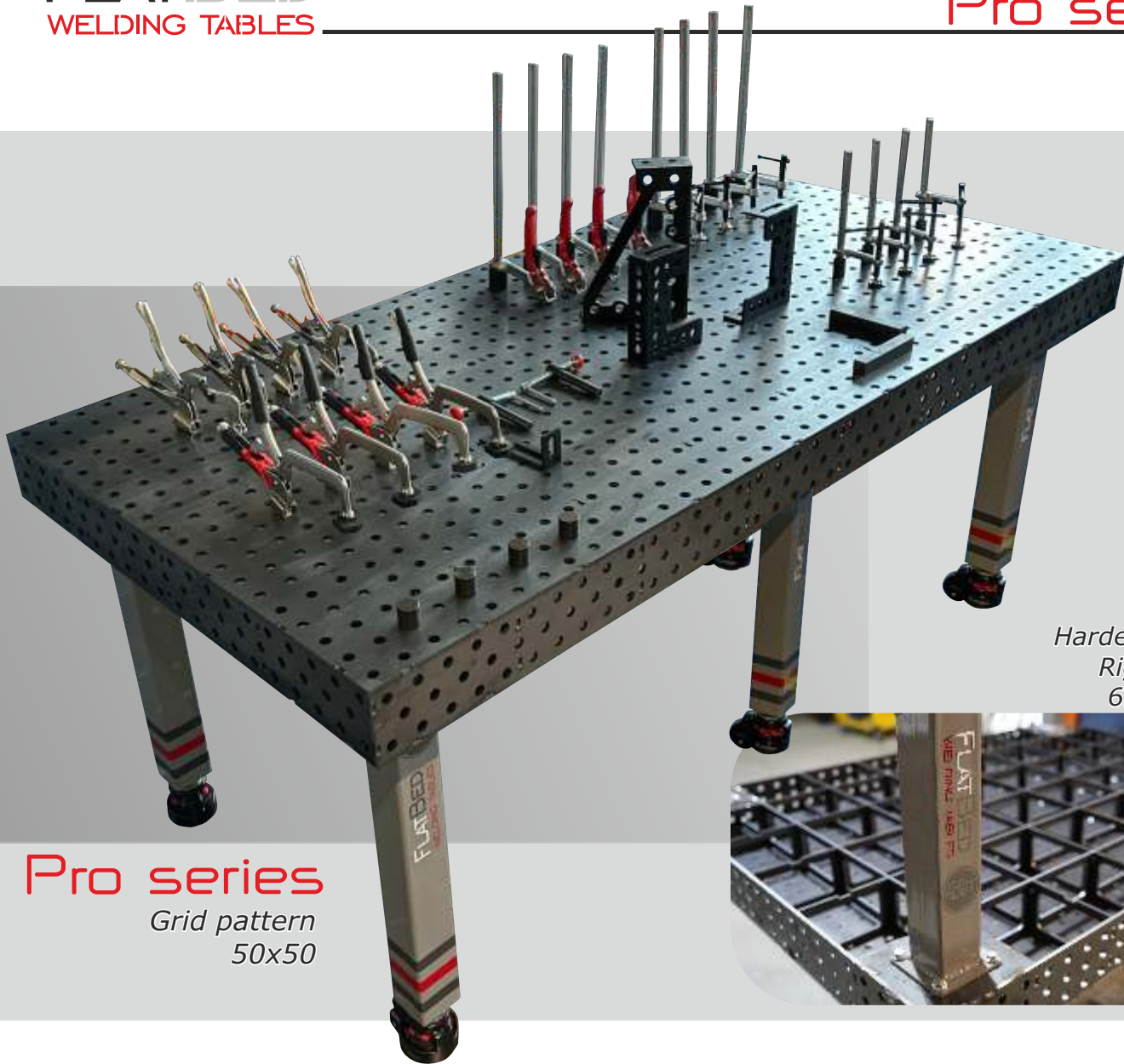
Pro series
*Grid pattern
50x50*

Product code	Available worktable sizes		3D Side Dimensions	Grid Pattern
151.10060-2	PRO Series welding table	100x60cm	12.5cm	50x50
151.8080-2	PRO Series welding table	80x80cm	12.5cm	50x50
151.12060-2	PRO Series welding table	120x60cm	12.5cm	50x50
151.10080-2	PRO Series welding table	100x80cm	12.5cm	50x50
151.12080-2	PRO Series welding table	120x80cm	12.5cm	50x50
151.100100-2	PRO Series welding table	100x100cm	12.5cm	50x50
151.120100-2	PRO Series welding table	120x100cm	12.5cm	50x50
151.120120-2	PRO Series welding table	120x120cm	12.5cm	50x50
151.150100-2	PRO Series welding table	150x100cm	12.5cm	50x50

*All the worktables wear
Standard legs with
60x60mm tube.*

*All the worktables wear
Heavy duty legs with
80x80mm tube.*





*Hardened steel
Rigid frame
6mm plate*

Pro series
*Grid pattern
50x50*

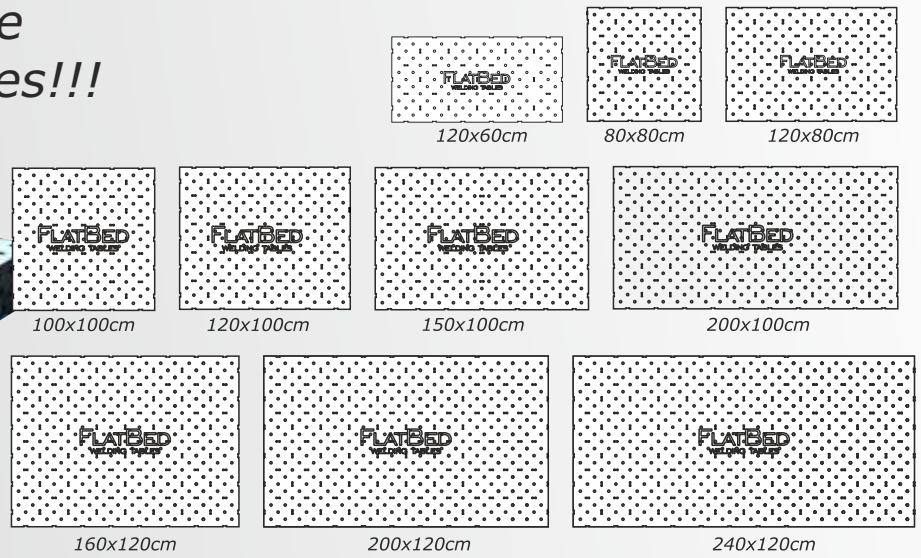
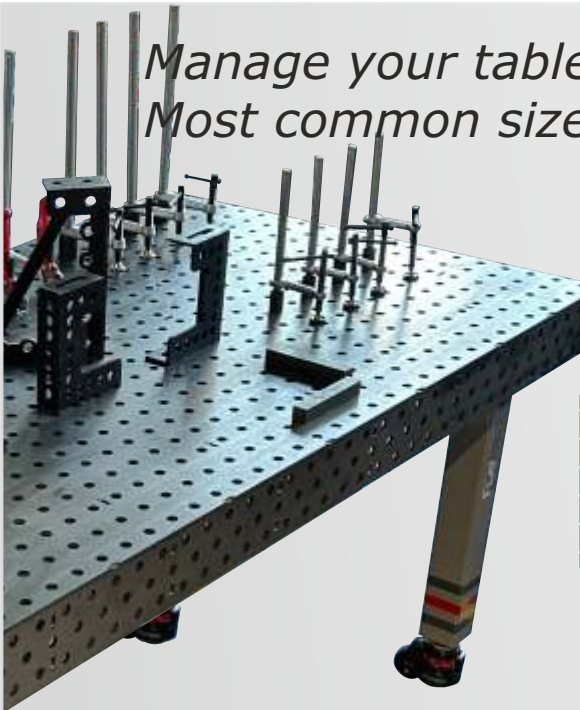
Product code	Available worktable sizes		3D Side Dimensions	Grid Pattern
151.160100.2	PRO Series welding table	160x100cm	12.5cm	50x50
151.150120.2	PRO Series welding table	150x120cm	12.5cm	50x50
151.160120.2	PRO Series welding table	160x120cm	12.5cm	50x50
151.200100.2	PRO Series welding table	200x100cm	12.5cm	50x50
151.200120.2	PRO Series welding table	200x120cm	12.5cm	50x50
151.240120.2	PRO Series welding table	240x120cm	12.5cm	50x50
151.280120.2	PRO Series welding table	280x120cm	12.5cm	50x50

*Heavy Duty legs
set of 6pcs*

*All the above worktables wear the heavy duty legs with 80x80mm tube for more capacity.
Dimension 240 / 280 x120 need 6 legs to support!!!*



Manage your table
Most common sizes!!!



Welding table legs

Set legs **FLATBED Standard**
Fits for all Pro Series
(80-100-150)
60x60x3mm steel tube

Set legs **FLATBED Heavy Duty**
Fits for all Pro Series
(100-120-150)
80x80x3mm steel tube



All **FLATBED** legs are
powder coated



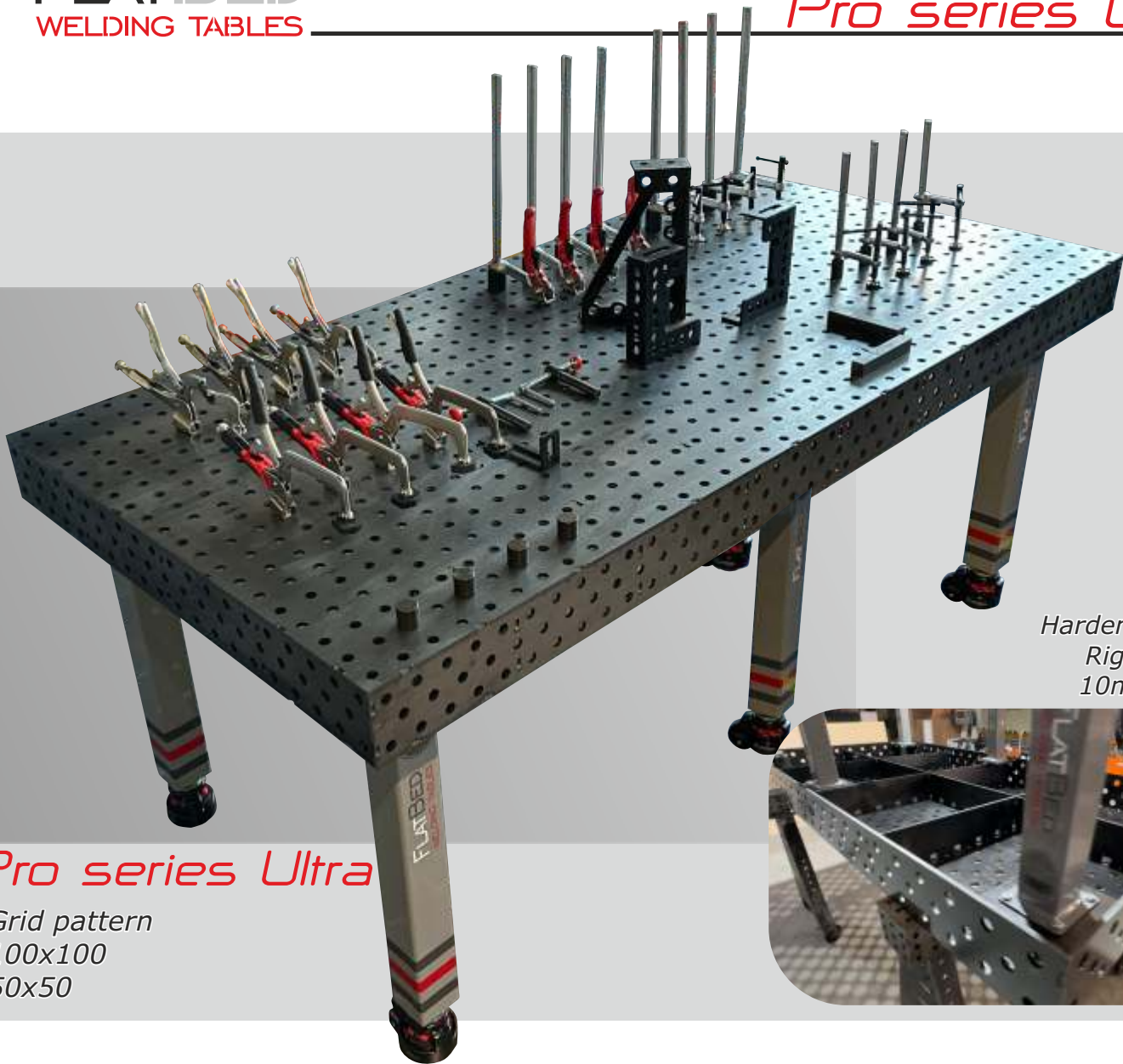
industrial casters
500kg capacity



inox feet 304
adjustable



Product code	Available table legs	Dimensions	pcs
20080801	Set legs Flatbed Standard inox feet 304	60x60x3mm	4pc/set
20080802	Set legs Flatbed Standard on industrial casters	60x60x3mm	4pc/set
20080803	Set legs Flatbed Heavy Duty inox feet 304	80x80x3mm	4pc/set
20080804	Set legs Flatbed Heavy Duty on industrial casters	80x80x3mm	4pc/set
20080805	Set legs Flatbed Heavy Duty inox feet 304	80x80x3mm	6pc/set
20080806	Set legs Flatbed Heavy Duty on industrial casters	80x80x3mm	6pc/set



Hardened steel
Rigid frame
10mm plate

Pro series Ultra

Grid pattern
100x100
50x50

Product code	Available worktable sizes		3D Side Dimensions	Hardened steel	Grid Pattern
201.120100	PRO Series Ultra welding table	120x100cm	12.5cm	10mm	100x100
201.200100	PRO Series Ultra welding table	200x100cm	12.5cm	10mm	100x100
201.240120	PRO Series Ultra welding table	240x120cm	12.5cm	10mm	100x100
201.120100-2	PRO Series Ultra welding table	120x100cm	12.5cm	10mm	50x50
201.200100-2	PRO Series Ultra welding table	200x100cm	12.5cm	10mm	50x50
201.240120-2	PRO Series Ultra welding table	240x120cm	12.5cm	10mm	50x50



All the above worktables wear the heavy duty legs with 80x80mm tube for more capacity.
Dimension 240x120 needs 6 legs to support!!!

Pro Series Ultra
Is equipped with adjustable inox feet



Upon request can be customized with casters





FLATBED Standard Series
Grid 100x100 or 50x50mm
Optional with selve



Standard series

Grid pattern
100x100

Hardened steel
Rigid frame
6mm plate



Product code	Available worktable sizes		Hardened steel	Grid Pattern
ST-10080-1	Standard Series welding table	100x80cm	6mm	100x100
ST-100100-1	Standard Series welding table	100x100cm	6mm	100x100
ST-120100-1	Standard Series welding table	120x100cm	6mm	100x100
ST-120120-1	Standard Series welding table	120x120cm	6mm	100x100
ST-150100-1	Standard Series welding table	150x100cm	6mm	100x100
ST-200100-1	Standard Series welding table	200x100cm	6mm	100x100
ST-200120-1	Standard Series welding table	200x120cm	6mm	100x100
ST-240120-1	Standard Series welding table	240x120cm	6mm	100x100

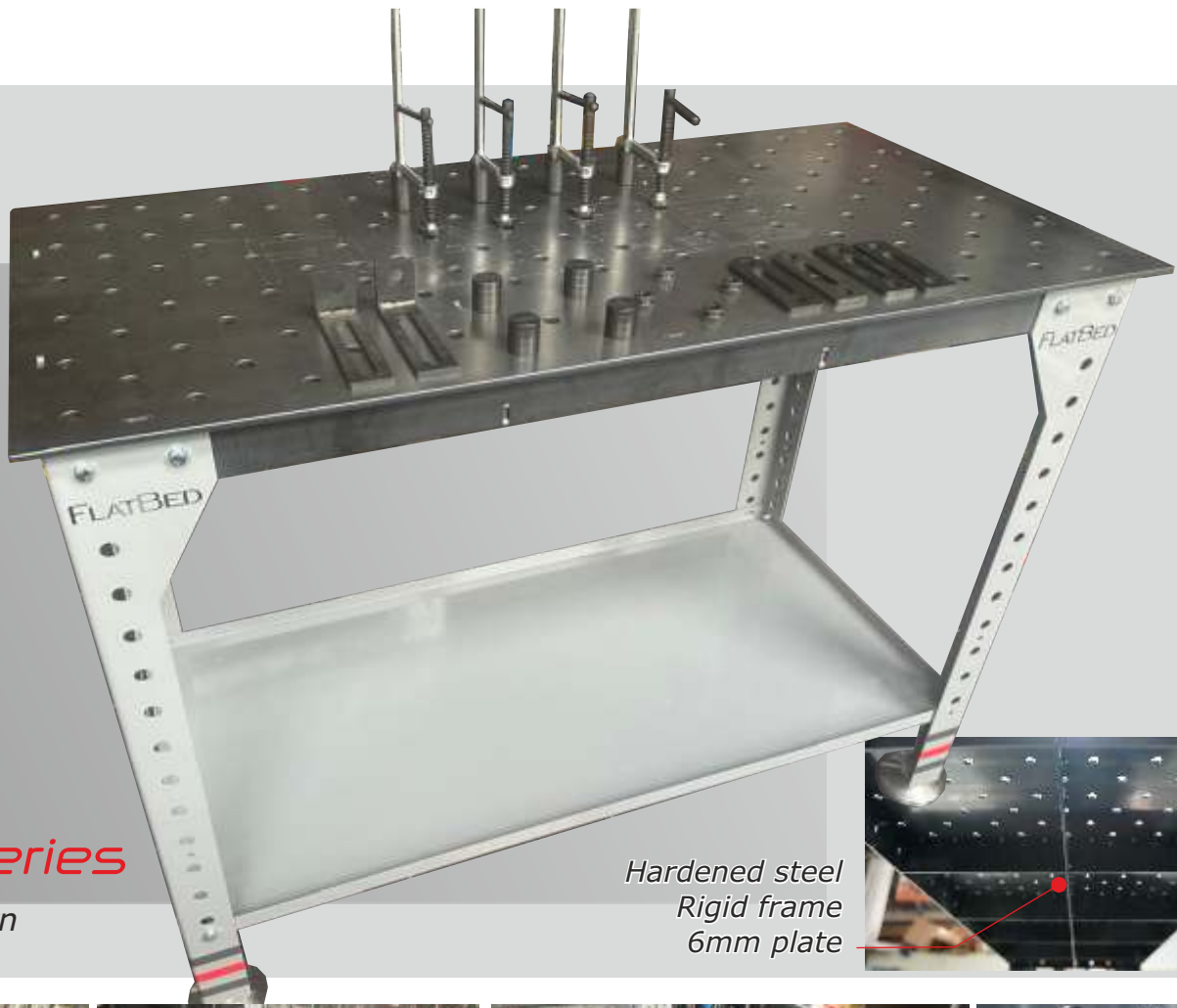


Standard series
Is equipped with adjustable inox feet



Upon request can be customized with casters





DIY series

Grid pattern
100x100

Hardened steel
Rigid frame
6mm plate



DIY series includes a tool set (18pc)



FL-T20080
T-Bar Clamp
x 4pc



M-1612
Mechanical bolt
x 4pc



Locating pins
x 4pc



Angle stops
x 2pc

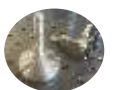


Stops
x 4pc



DIY series
Is equipped with
adjustable inox feet

Product code	Available worktable sizes		Hardened steel	Grid Pattern
DIY-100	DIY Series welding table	100x60cm	6mm	100x100



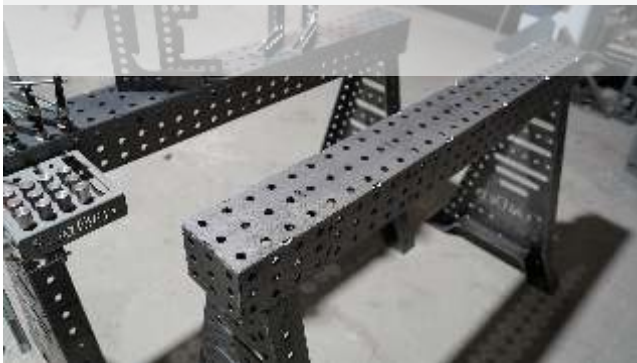


*Hardened steel
Rigid frame 6mm plate*

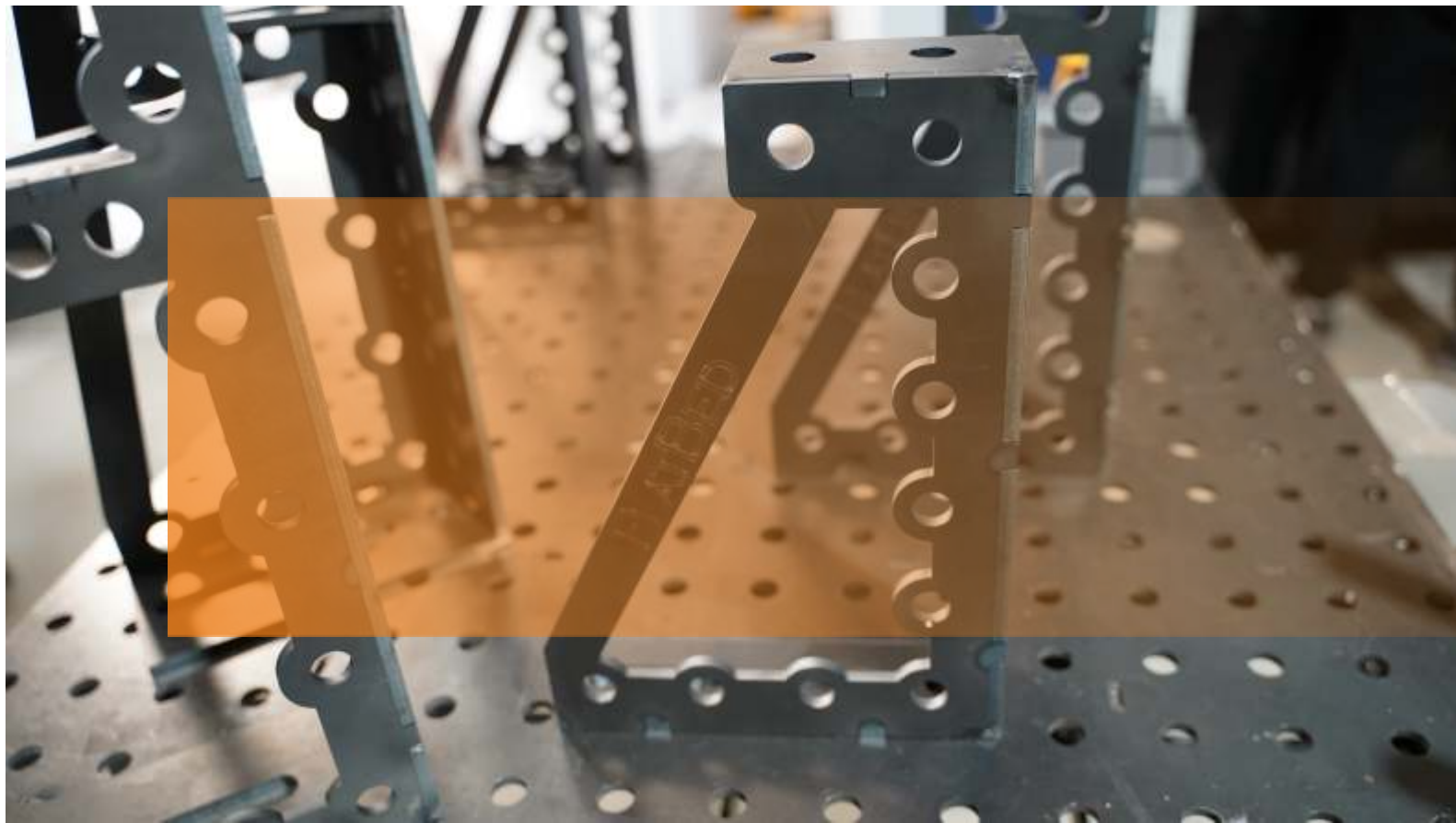
*Grid pattern
50x50*

FLATBED TOWER Pro Series

Heavy duty structure capacity more than 2000kg



Product code	Available table legs	Dimensions <small>length - height - wide</small>	Quantity
FL-125a	Flatbed Tower with adjustable feet	125x90x15cm	2pc/set
FL-125c	Flatbed Tower on industrial casters	125x90x15cm	2pc/set
FL-150a	Flatbed Tower with adjustable feet	150x90x15cm	2pc/set
FL-150c	Flatbed Tower on industrial casters	150x90x15cm	2pc/set
FL-200a	Flatbed Tower with adjustable feet	200x90x15cm	2pc/set
FL-200c	Flatbed Tower on industrial casters	200x90x15cm	2pc/set



Extensions - Multipurpose Angle Blocks

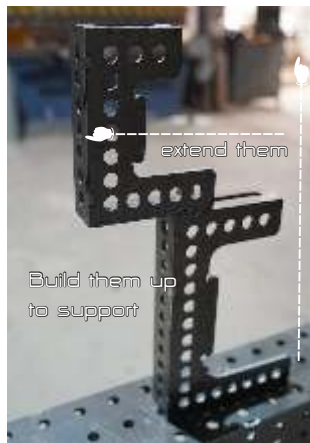


Product code	Description	Dimensions	pcs
EXT 30	Extension 30cm Left or Right	300x200x60mm	1pc
EXT 60	Extension 60cm Left or Right	600x200x100mm	1pc
EXT 80	Extension 80cm Left or Right	800x200x100mm	1pc
EXT 100	Extension 100cm Left or Right	1000x200x100mm	1pc

Order in pairs is recommended (L-R)

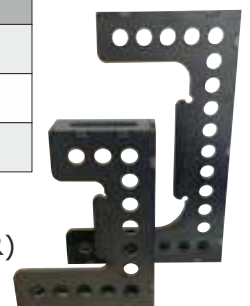


C-Blocks Angle Support & Extensions



Product code	Description	Dimensions	pcs
C-BL20 (L-R)	C-Block support Left or Right	200x150x50mm	1pc
C-BL30 (L-R)	C-Block support Left or Right	300x200x50mm	1pc
C-BL50 (L-R)	C-Block support Left or Right	500x330x50mm	1pc

Order in pairs is recommended (L-R)





Quick Connection Mechanical Bolts - Locating Pins



M-12



M-12-24



PINS

Product code	Description	Sheet thickness	pcs/pack
M-12	Mechanical Bolt 16mm hole	12mm	2pc
M-12-24	Adjustable Mechanical Bolt 16mm hole	12-24mm	2pc
Pin 5025	Locating Pin	16mm hole	4pc

Flatbed clamping systems



FL-T20080
T-Bar Clamp



FL-T30012
T-Bar Clamp



FL-M30012
Mechanical
Clamp



FL-AT20015
Adjustable Clamp

- High quality steel
- Bar with chrome plated is extremely rigid
- Durable and rustproof
- Zinc alloy ratchet handle for quick release. Precise and individual clamping

Product code	FLATBED Tools	Dimensions <small>Height -Wide</small>	Quantity
FL-T20080	Flatbed Clamp T-Bar	200x80mm	1pc
FL-T30012	Flatbed Clamp T-Bar	300x120mm	1pc
FL-M30012	Flatbed Mechanical Clamp	300x120mm	1pc
FL-AT20015	Flatbed Adjustable Clamp	200x150mm	1pc

Flatbed clamping systems



FL-ST60012
Standard Clamp



FL-ST30012
Standard Clamp



FL-T
Fast clamp



FL-AT
Fast clamp



FL-S
Side clamp

- High quality steel
- Bar with chrome plated is extremely rigid
- Durable and rustproof
- Zinc alloy ratchet handle for quick release. Precise and individual clamping




Product code	FLATBED Tools	Dimensions Height -Wide	Quantity
FL-T	Flatbed Clamp Fast clamp	200x80mm	1pc
FL-AT	Flatbed Clamp Fast clamp adjustable	300x120mm	1pc
FL-S	Flatbed Side Clamp	120x120mm	1pc
FL-ST30012	Flatbed Standard Clamp	300x120mm	1pc
FL-ST60012	Flatbed Standard Clamp	600x120mm	1pc









Flatbed tooling sets














When setting up a welding table, having the right tooling set can make your work easier, safer, and more precise.

Here's a list of sets we have prepared for your future welding table:

FT-set 01	Flatbed Starter set					
						
FL-T20080 T-Bar Clamp	FL-T Fast clamp	M-1612 Mechanical bolt	Locating pins	Angle stops	Stops	
x 4pc	x 2pc	x 6pc	x 4pc	x 2pc	x 4pc	

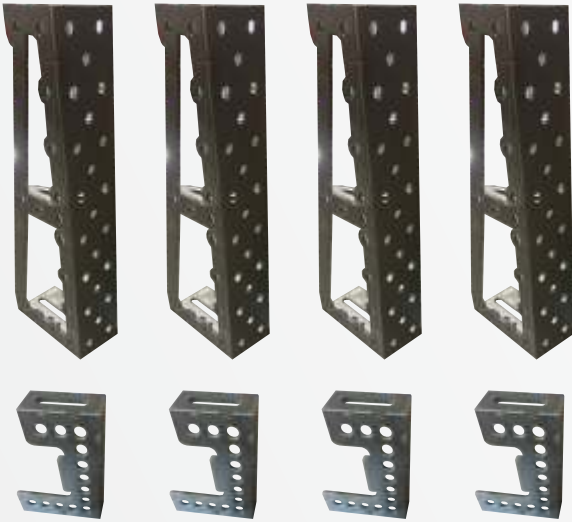
FT-set 02	Flatbed Standard set					
						
FL-T30012 T-Bar Clamp	FL-M30012 Mechanical Clamp	FL-T Fast clamp	M-1612 Mechanical bolt	Locating pins		
x 4pc	x 2pc	x 2pc	x 6pc	x 4pc		
						
		FL-AT Fast clamp		Angle stops	Stops	
		x 2pc		x 2pc	x 4pc	

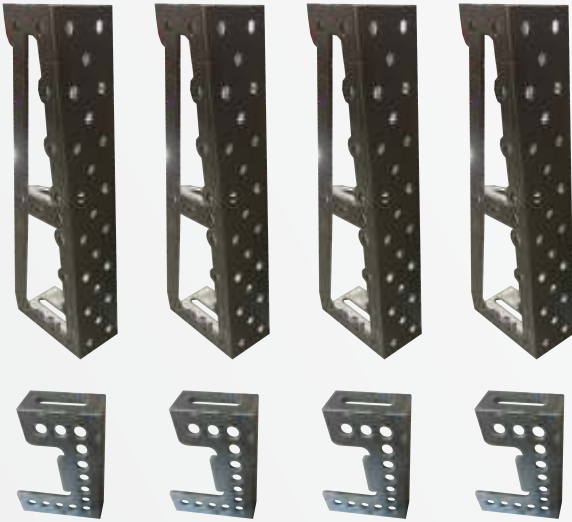
Flatbed tooling sets


FT-set 03	Flatbed Premium set				
<p>x 4pc</p>  <p>FL-T20080 T-Bar Clamp</p>	<p>x 4pc</p>  <p>FL-T30012 T-Bar Clamp</p>	<p>x 2pc</p>  <p>FL-M30012 Mechanical Clamp</p>	 <p>FL-T Fast clamp x 4pc</p>	 <p>M-1612 Mechanical bolt x 8pc</p>	 <p>Locating pins x 4pc</p>
 <p>C-block 20 x 2pc</p>	 <p>tools stand 3020 x 1pc</p>	 <p>FL-AT Fast clamp x 2pc</p>	 <p>Angle stops x 4pc</p>	 <p>Stops x 8pc</p>	

FT-set 04	Flatbed Professional set 1				
<p>x 6pc</p>  <p>FL-T30012 T-Bar Clamp</p>	<p>x 2pc</p>  <p>FL-M30012 Mechanical Clamp</p>	 <p>FL-T Fast clamp x 2pc</p>	 <p>EXT-60 (L-R) x 2pc</p>	 <p>C-block 20 (L-R) x 2pc</p>	
 <p>FL-AT Fast clamp x 2pc</p>	 <p>tools stand 3020 x 1pc</p>	 <p>Angle stops x 4pc</p>	 <p>Stops x 8pc</p>	 <p>M-1612 Mechanical bolt x 8pc</p>	 <p>Locating pins x 4pc</p>


Flatbed extension sets

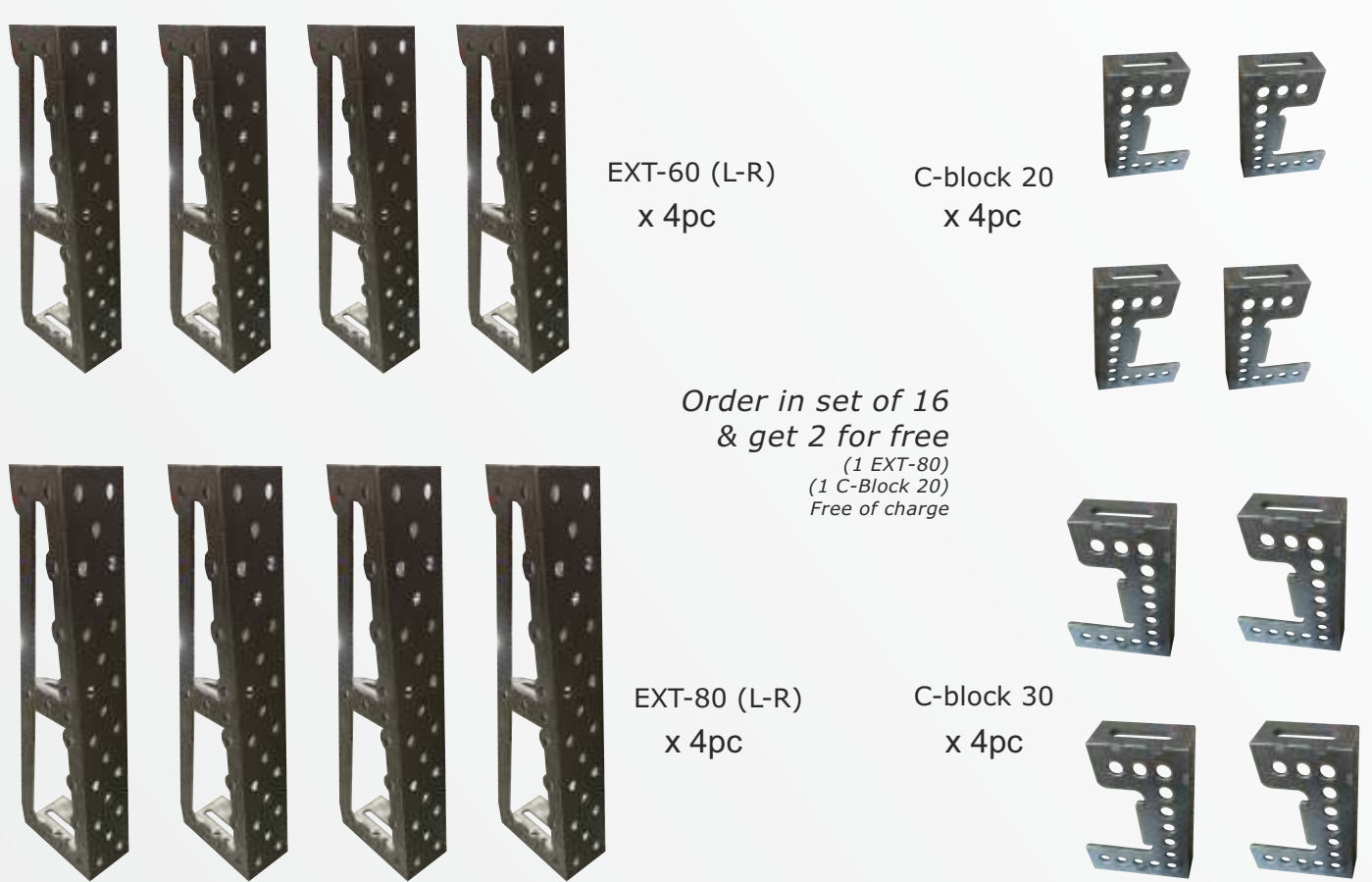
Ext-set 1	Flatbed extension set	8pc / set
		
		<p>EXT-60 (L-R) x 4pc</p> <p><i>Order in set of 8 & get 1 for free (1 EXT-60) Free of charge</i></p> <p>C-block 20 x 4pc</p>

Ext-set 2	Flatbed extension set	8pc / set
		
		<p>EXT-80 (L-R) x 4pc</p> <p><i>Order in set of 8 & get 1 for free (1 EXT-80) Free of charge</i></p> <p>C-block 20 x 4pc</p>

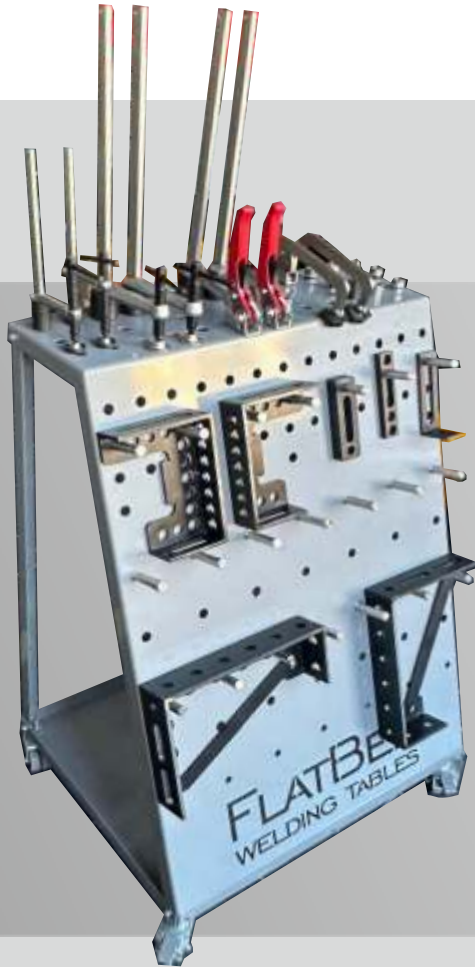
Ext-set 3	Flatbed extension set	4pc / set
		
		<p><i>Order in set of 4 & get 1 for free (1 EXT-30) Free of charge</i></p>

*Flatbed extension sets
Trolley*

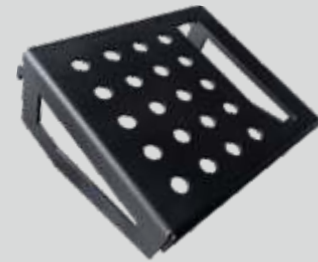
Ext-set 4	Flatbed extension set	8pc / set
		
		<p>EXT-60 (L-R) x 4pc</p> <p><i>Order in set of 8 & get 2 for free (1 EXT-60) Free of charge</i></p> <p>C-block 30 x 4pc</p>

Ext-set 5	Flatbed extension set	16pc / set
		
		<p>EXT-60 (L-R) x 4pc</p> <p>C-block 20 x 4pc</p> <p><i>Order in set of 16 & get 2 for free (1 EXT-80) (1 C-Block 20) Free of charge</i></p> <p>EXT-80 (L-R) x 4pc</p> <p>C-block 30 x 4pc</p>

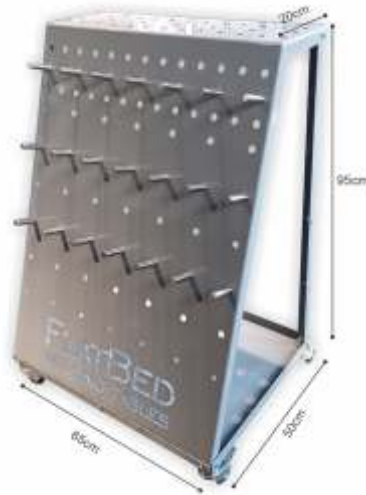
Trolley stand



ST-3020



ST-2020



- Flatbed tools stand is a great option for tools
- can keep very well organized
- move around the workshop with wheels
- storage all your tools and extensions

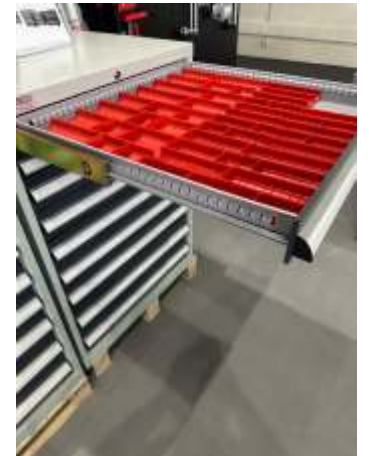
ST-3020 and 2020 is a small addonn that attaches in the side plate of the table

Code	Product	Dimension
F-STAND	FLATBED tools stand with casters	650 x 500 x 950mm
ST-3020	Organizing stand ST-3020	300mm
ST-2020	Organizing stand ST-2020	200mm



- *Industrial cabinet with 3 drawers*
- *Locking mechanism*
- *Full extended drawers with dividers*
- *Can be mounted under every welding table of our series*

Code	Product	Dimension
STO-350	FLATBED industrial cabinet	560 x 570 x 400mm



- *Industrial cabinet with 8-9 drawers*
- *Locking mechanism*
- *Full extended drawers with dividers*
- *can support up to 100kg per drawer*

Code	Product	Dimension		
		L	W	H
ST-1070D	Industrial cabinet 9 drawers	720	720	1000mm
ST-1070DP	Industrial cabinet 9 drawers in the first drawers full set of plastic boxes	720	720	1000mm
ST-10100D	Industrial cabinet 9 drawers	1000	720	1000mm

Basic clamping systems



High quality vertical clamps for welding tables

Made in Germany

With 3 different grips:

- TW -16-2K with standard handle
- TW -16-10K with tommy bar
- TW -16-10H with lever handle (mechanical)



TW-16-2K TW-16-10K TW-16-10H

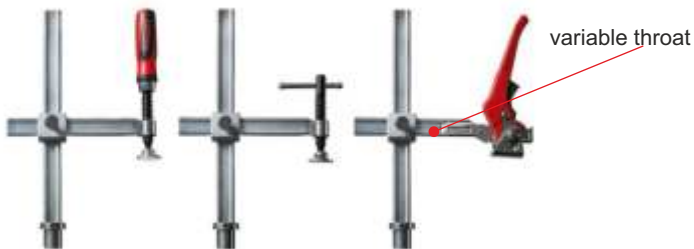


High quality vertical adjustable clamps for welding tables

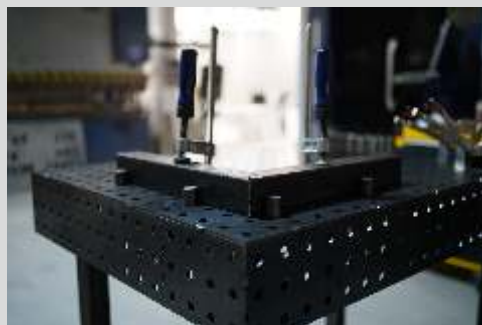
Made in Germany

With 3 different type of grips:

- TWV-16-2K with standard handle
- TWV-16-15K with tommy bar
- TWV-16-15H with lever handle (mechanical)



TWV-16-2H TWV-16-15k TWV-16-15H





Welding table clamp accessories

Clamping elements for welding tables

Our accessory line-up expands the usability of BESSEY® welding table clamps. Attachments for clamping oval, round & square workpieces, adaptors for existing BESSEY clamps, an extender service parts.



1 TWVAD

Vario table clamping attachments are ideal for irregularly shaped workpieces.

2 Clamp extension TWX

Accessory for BESSEY toggle clamps.

3 Tilting adapter TW28AV

Convert Pivoting spindles with stepless adjustment from -52° to +52°.

4 Quick conversion of existing table clamps

Convert existing BESSEY machine table clamps by screwing the TW28HO attachment into the hole on the bottom of the machine table clamp for use on matrix tables.

5 TWA-STC Adapter

Convert existing BESSEY STC toggle clamps with horizontal base plate

6 Service Parts

BESSEY MorPads for extended life.

Welding table clamp accessories, TWVAD

Specifically adapted to round, oval and square workpieces. Angle infinitely adjustable from 60° internal to 60° external. TW16VAD / TW28VAD version – with bolt for rapidly aligning and fixing the workpiece to the welding table. TWVAD version – without bolt for variable movement on the welding table. 2 pieces per bag.

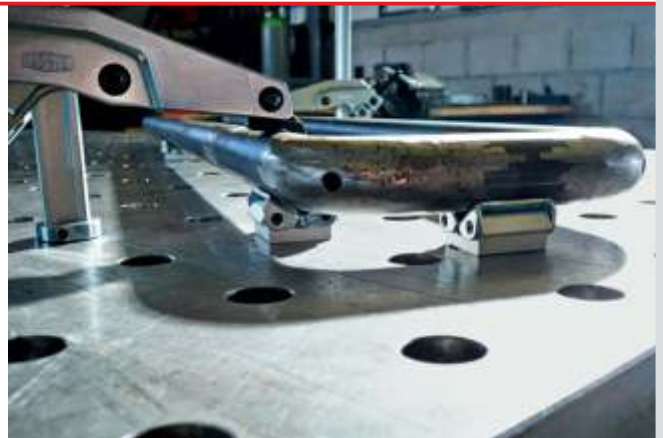


TW16VAD / TW28VAD

	Hole Diameter	Angle	Jaw Face Width	Approx. Weight
TW16VAD	16 mm	from 60° inner to 60° outer	0.82 lbs	
TW28VAD	28 mm	from 60° inner to 60° outer	1.24 lbs	
TWVAD	–	from 60° inner to 60° outer	0.62 lbs	



TWVAD



Welding table toggle clamp adapter, TW-STC

Accessory for BESSEY STC toggle clamp with horizontal base plate. With bolt – for use directly on the welding table. Without bolt – for screwing to the extension TWX.



	Hole Diameter		Approx. Weight
TW16A-STC	16 mm	STC-VH / STC-HH / STC-IHH	0.39 lbs
TW28A-STC	28 mm		0.62 lbs





Welding table clamp accessories

Clamping elements for welding tables

Welding table clamp extension, TWX

Accessory for BESSEY® toggle clamp adapter TW28A-STC and TWVAD. Lowering of round workpieces is infinitely adjustable using the adjusting ring in the round plate. Use with TWVAD – requires one 8 x 40 mm flat head screw.

Adjusting Range

	Hole Diameter	Suitable for	Approx. Weight
TW16X	16 mm	TW16A-STC / TW16VAD / TWVAD	0.93 lbs
TW28X	28 mm	TW28A-STC / TW28VAD / TWVAD	3.88 lbs



Welding table clamp tilting adapter, TW28AV

Accessory for BESSEY® extension TW28X. Pivoting spindles with stepless adjustment from -52° to +52°. Lockable trapezoidal nut for secure fastening of the workpiece. High quality, 2-component plastic grip with 6 7/8" long spindle.

	Hole Diameter	Max Clamping Height	Suitable for	Approx. Weight
TW28AV	28 mm	6 7/8"	TW28X	2.25 lbs



Welding table clamp attachment, TW28HO

Accessory for BESSEY® work table clamp. It can be used on matrix welding tables by simply screwing it to the work table clamp.

	Hole Diameter	Suitable for	Approx. Weight
TW28HO	28 mm	BAS-C / BAS-CB / BASO / BSN / GRS / BSG	0.31 lbs



BESSEY® clamp service part, MorPads

Long life due to heat-resistant pressure plate with sintered steel insert, which can tilt up to 35°. Three design versions: smooth face (standard version) rough face for secure clamping on dirty surfaces V-groove face for round, oval and edged workpieces.

- 3100736** Smooth face (standard)
- 3101192** Rough face
- 3101193** V Groove



Ball-in-socket technology for greatly extended clamp life and, at full pressure... by BESSEY patented.





Welding table clamp accessories

Clamping elements for welding tables

Highly flexible and up to 5x faster

The variable BESSEY STC toggle clamps combine innovative technology with the highest BESSEY quality. The result: BESSEY toggle clamps have an extremely large clamping range and adapt automatically to different work piece dimensions within a certain clamping range. The benefits are clear to see: One size of the BESSEY toggle clamp replaces multiple competitor sizes simultaneously and it can be used up to 5 times faster.



Technical data STC-VH

Self-adjusting toggle clamps

Push/pull clamp with horizontal base plate

Vertical toggle clamp with open arm and horizontal base plate STC-VH

Order-No.	Opening	Automatic adjustment	Clamping force	kg	qty.
	mm	mm	appr. N		
STC-VH20	35	20	1,100	0.22	6
STC-VH50	40	35	2,500	0.43	



Lever is in vertical clamping position
Automatic, seamless adjustment of the clamping height up to 35 mm with almost constant clamping force – without manual changing of the pressing screw position
Adjustable clamping force up to 2,500 N, based on the adjusting screw in the joint
Sturdy, tempered sheet steel for longer service life
Base plate hole pattern suitable for millimetres and inches
High-quality, oil-resistant two-component plastic handle

3D CAD data for download at <http://bessey.partcommunity.com> and/or www.bessey.de



Simply better.



Welding table clamp accessories

Clamping elements for welding tables



Technical data STC-IHH

Self-adjusting toggle clamps

Push/pull clamp with horizontal base plate

Push/pull clamp with horizontal base plate STC-IHH

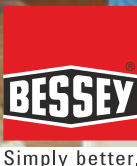
	mm	Automatic adjustment mm	Clamping force appr. N	kg	qty.
STC-IHH15	25	8	1,100	0.19	6
STC-IHH25	35	13	2,500	0.45	6



Moving the handle moves the push-pull rod
Automatic and infinitely variable adjustment of the clamping height up to 13 mm while clamping force remains unchanged – without having to make manual changes to the position of the pressure screws
Adjustable clamping force up to 2,500 N, based on the adjusting screw in the joint
Sturdy, tempered metal sheets for a long service life
Base plate hole pattern suitable for millimetres and inches
High-quality oil resistant two-component plastic handle

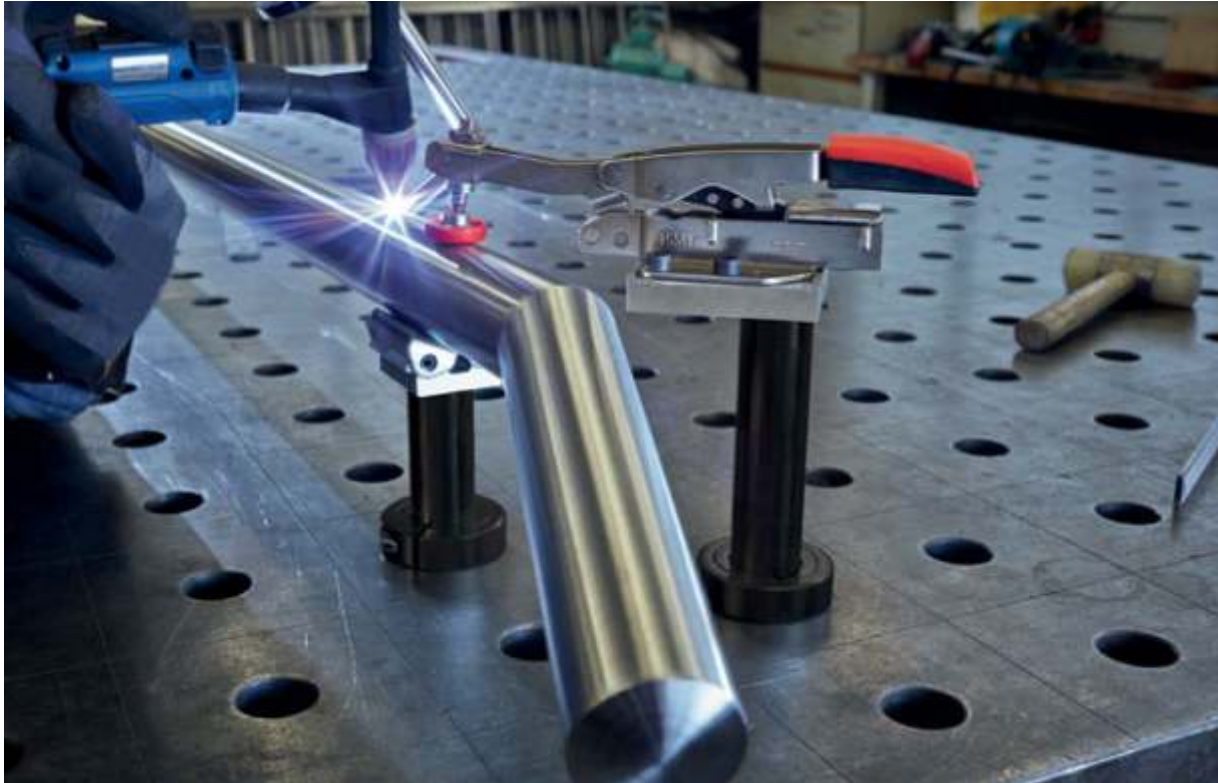


3D CAD data for download at <http://bessey.partcommunity.com> and/or www.bessey.de



Welding table clamp accessories

Clamping elements for welding tables



Technical data STC-HH

Horizontal toggle clamp wth horizontal base plate
Self-adjusting toggle clamps



Order-No.	Opening mm	Automatic adjustment mm	Clamping force appr. N	⚖️ kg	📦 qty.
STC-HH20	35	20	1,100	0.20	6
STC-HH50	40	35	2,500	0.38	6
STC-HH70	60	35	2,500	0.42	6

In the clamped position, the lever is horizontal
Automatic and infinitely variable adjustment of the clamping height up to 35 mm while clamping force remains unchanged – without having to make manual changes to the position of the pressure screws

Clamping force is variable up to 2,500 N depending on the adjustment of the set screw in the cantilevered joint
Sturdy, tempered metal sheets for a long service life
Hole pattern on the base plate designed to facilitate fast and secure clamping set-up for metric and imperial
High-quality oil resistant two-component plastic handle

3D CAD data for download at <http://bessey.partcommunity.com> and/or www.bessey.de



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Change your production!!!



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